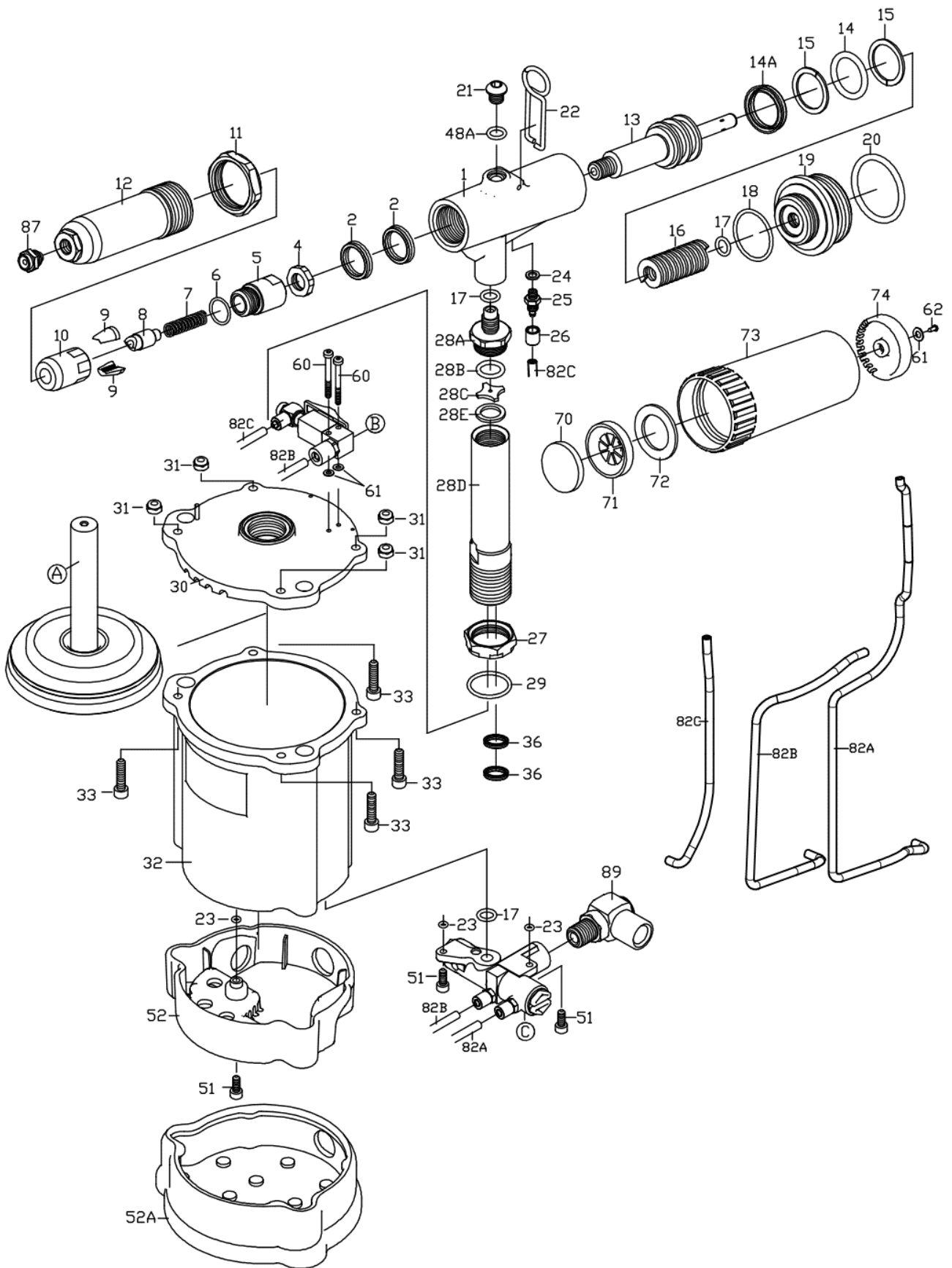
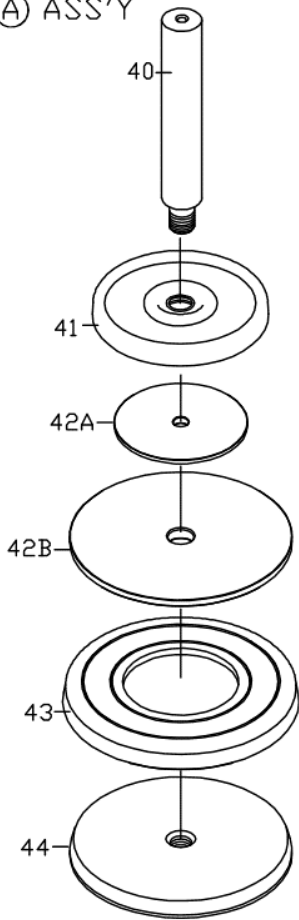


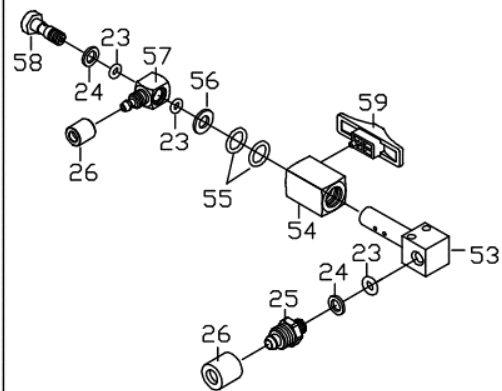
ZT1528 1/4" (6.4MM) Air Hydraulic Riveter



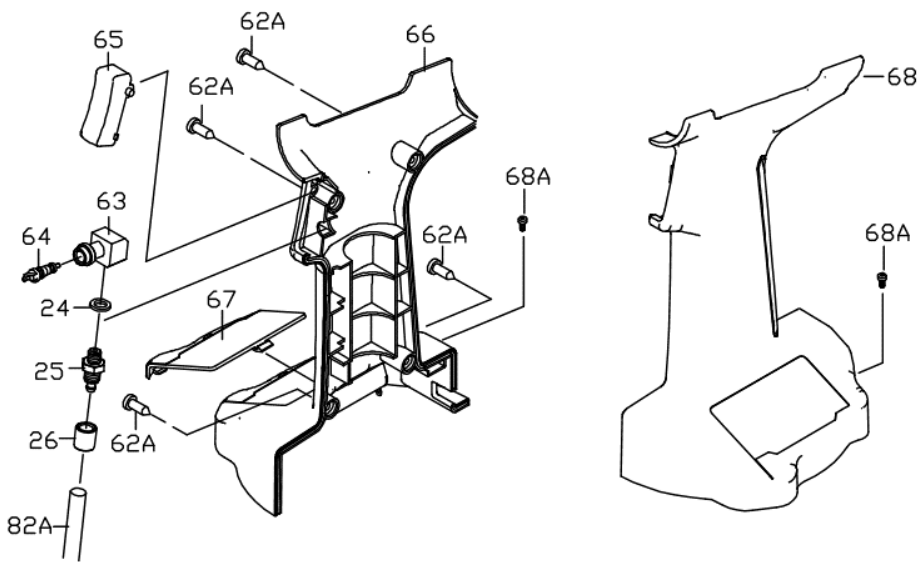
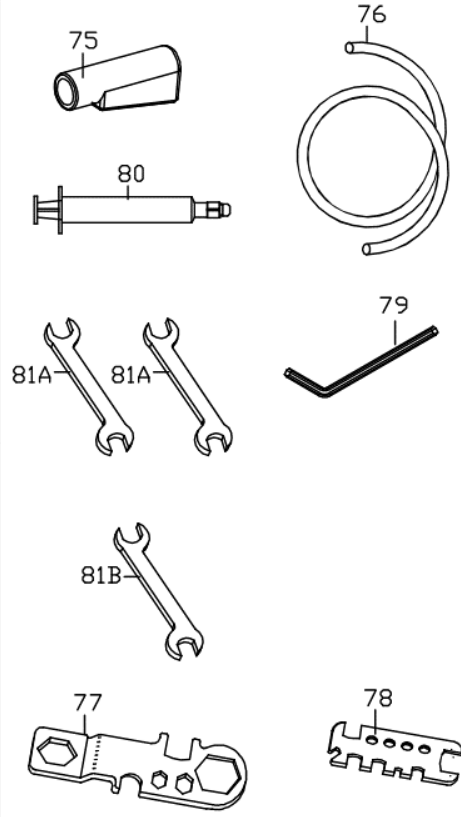
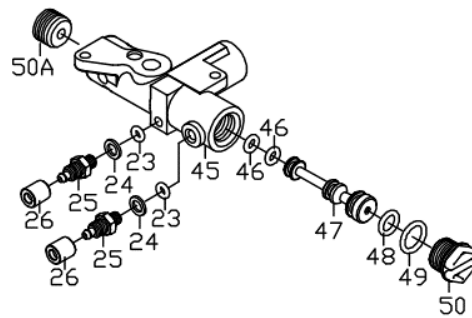
Ⓐ ASS'Y



Ⓑ ASS'Y



Ⓒ ASS'Y



ZT1528 1/4" (6.4MM) Air Hydraulic Riveter

TECHNICAL DATA	Traction Power	lbf(kgf)	:	3300(1500)
	Stroke Length	mm	:	28
	Net Weight	lbs(kgs)	:	5.6(2.5)
	Nosepieces Equipped	inch(mm)	:	3/16(4.8)1/4(6.4), Monobolt 3/16(4.8)1/4(6.4)
	Max. Capacity		:	Max. 1/4"(6.4mm) structural rivets in all materials

P A R T S L I S T

Index	Part #	Description	Index	Part #	Description
1.	528101R	Hydraulic Section	*49.	OR1014	O-RING
*2.	MS2025	Oil Seal (2)	50.	107409	Inlet Plug
4.	214306	Nut	50A.	922409	Socket Screw
5.	819305	Jaw Housing Coupler	51.	HC00407010	Set Screw (3)
6.	OR1417	O-RING	52.	202402	Base
7.	819308	Spring	52A.	202404	Rubber Boot
8.	214302	Jaw Pusher	53.	922701	Vacuum Valve
*9.	819303	Jaw (2)	54.	922702	Sleeve
10.	819324	Jaw Hosing	55.	OR0811	O-RING (2)
11.	819106	Lock Nut	56.	PW0510	Washer
12.	819105	Head	57.	612712	Swivel
13.	528301	Hydraulic Plunger	58.	612713	Socket
*14.	OR2835	O-RING	59.	922703	Vacuum Switch
*14A.	MS2835	Oil Seal	60.	HC00305020	Set Screw (2)
*15.	BR2835	Back-Up Ring (2)	61.	PW0306	Washer (3)
16.	528309	Return Spring	62.	ST0310	Screw
17.	OR0812	O-RING (3)	62A	HC00305006	Set Screw (4)
18.	OR3034	O-RING	63.	107602	Valve Body
19.	528102	Rear Gland	64.	107601	Bleeding Valve
20.	OR3542	O-RING	65.	107201R	Trigger
21.	HR00812508	Set Screw	66.	202107RV	Plastic Grip-Right
22.	258801	Hanger	67.	202107C	Battery Cap
23.	OR0306	O-RING (8)	68.	202107LV	Plastic Grip-Left
24.	612714	Washer (6)	68A.	HR002504506	Set Screw (2)
25.	612717	Socket (5)	70.	919904	Silencer
26.	612711	Cap (6)	71.	919903	Muffler Seat
27.	520106	Nut	72.	919905	Silencer
28A.	5201082	Hydraulic Tube Connector-B	73.	919901	Mandrel Collector
28B	OR1417	O-RING	74.	919906	Muffler Cap
28C	8211012	Hydraulic Tube Washer	75.	612901	Deflector
28D	2021081	Hydraulic Tube Connector-A	76.	612902	PU Tube (OPT.)
28E	5201083	Washer	77.	612904	Multi-Wrench (A)
29.	OR2025	O-RING	78.	918905	Multi-Wrench (B)
30.	202401RA	Upper Cover	79.	314755	5mm Hex. Wrench
31.	NN005080B	Nut (4)	80.	922901	Oiler
32.	202403RZ	Air Cylinder Body	81A.	144905	17x19 Wrench (2)
33.	HC00508020	Set Screw (4)	81B.	144906	19X21 Wrench
*36.	MS1621	Oil Seal (2)	82A	202704A	2.5x4 PU Hose(Black)
40.	202501	Plunger Rod	82B	202704B	2.5x4 PU Hose(Orange)
41.	202505	Bumper Ring	82C	202704C	2.5x4 PU Hose(Orange)
42A.	202504	Front Head Disc A	87.	612706	Nose Piece 3/16" (4.8mm)
42B	202503	Front Head Disc B		612708	Nose Piece 1/4" (6.4mm)
43.	920505	Packing Ring		612746	Monobolt 3/16" (4.8mm)
44.	202502	Lower Plate		612748	Monobolt 1/4" (6.4mm)
45.	919211	Valve Case	89.	92L2	Air Inlet Assembly
*46.	OR0408AS	O-RING (2)	90	1528SK	Service Kit (opt.) (No.02.09.14.14A.15.36.46. 48.48A.49)
47.	919202A	Valve Stem			
*48.	OR0711	O-RING			
*48A.	OR0711A	O-RING			