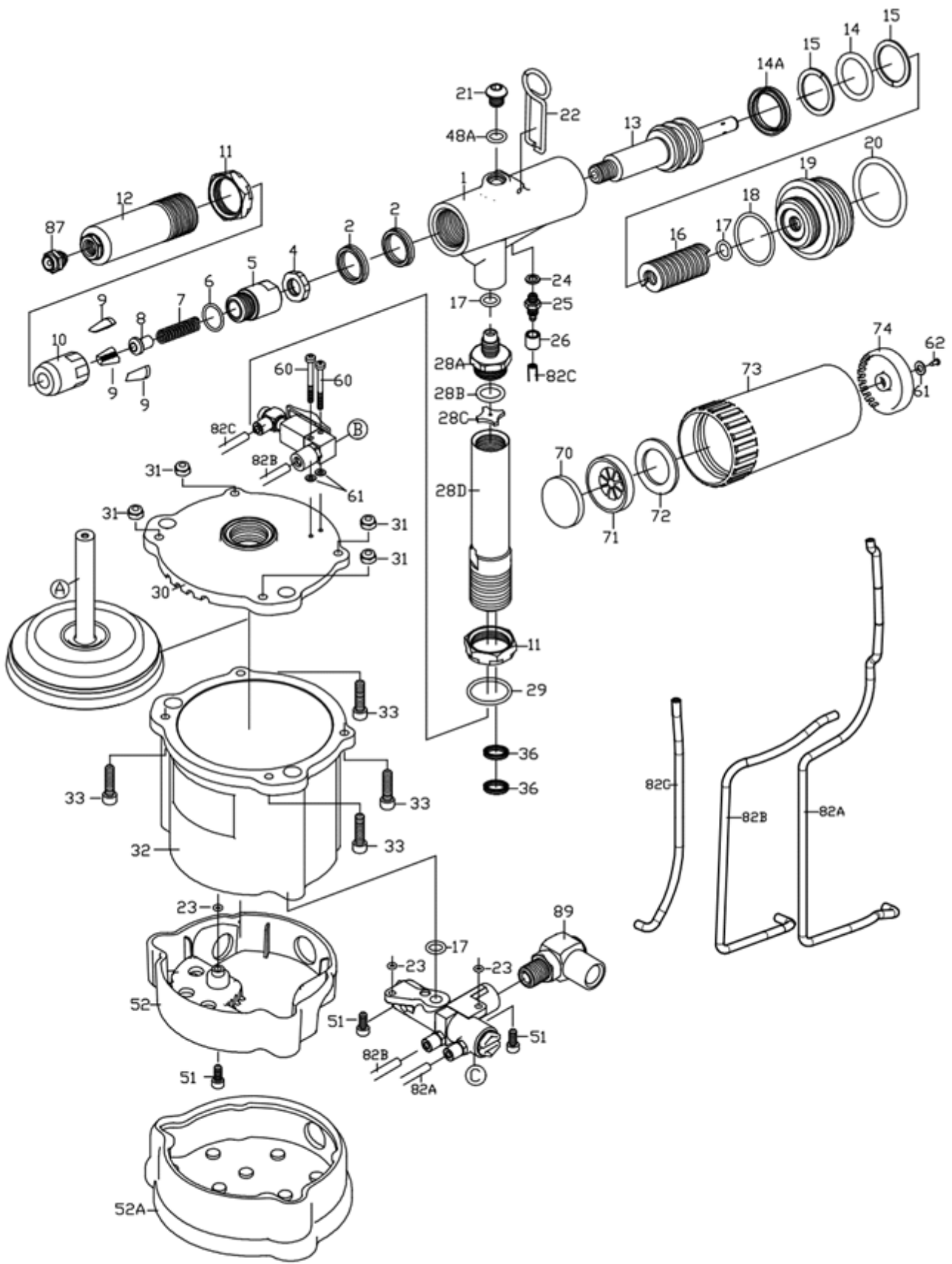


**ZT1218 1/4" (6.4MM) Air Hydraulic Riveter**





## ZT1218 1/4" ( 6.4MM ) Air Hydraulic Riveter

<b>TECHNICAL DATA</b>	Traction Power	lbf(kgf)	:	2533(1150)
	Stroke Length	mm	:	18
	Net Weight	lbs(kgs)	:	4.2(1.9)
	Nosepieces Equipped	inch(mm)	:	1/4(6.4)
	Max. Capacity		:	Max. 1/4"(6.4mm)blind rivets in steel/steel

### PARTS LIST

Index	Part #	Description	Index	Part #	Description
1.	922101R	Hydraulic Section	*48.	OR0711	O-RING
*2.	MS1621	Oil Seal (2)	*48A.	OR0711A	O-RING
4.	214306	Nut	*49.	OR1014	O-RING
5.	214305	Jaw Housing Coupler	50.	107409	Inlet Plug
6.	OR1417	O-RING	50A.	922409	Socket Screw
7.	922308	Spring	51.	HC00407010	Set Screw (3)
8.	922302	Jaw Pusher	52.	922402	Base
*9.	819313	Jaw (3)	52A.	922404	Rubber Boot
10.	612324A	Jaw Hosing	53.	922701	Vacuum Valve
11.	918106	Lock Nut (2)	54.	922702	Sleeve
12.	612105	Head	55.	OR0811	O-RING (2)
13.	218301	Hydraulic Plunger	56.	PW0510	Washer
*14.	OR2229	O-RING	57.	612712	Swivel
*14A.	MS2229	Oil Seal	58.	612713	Socket
*15.	BR2229	Back-Up Ring (2)	59.	922703	Vacuum Switch
16.	922309	Return Spring	60.	HC00305020	Set Screw (2)
17.	OR0812	O-RING (3)	61.	PW0306	Washer (7)
18.	OR2832	O-RING	62.	ST0310	Screw (5)
19.	922102	Rear Gland	63.	107602	Valve Body
20.	OR3542	O-RING	64.	107601	Bleeding Valve
21.	HR00812508	Set Screw	65.	107201R	Trigger
22.	258801	Hanger	66.	922107RV	Plastic Grip-Right
23.	OR0306	O-RING (8)	67.	922107C	Battery Cap
24.	612714	Washer (6)	68.	922107LV	Plastic Grip-Left
25.	612717	Socket (5)	70.	919904	Silencer
26.	612711	Cap (6)	71.	919903	Muffler Seat
28A.	9221082	Hydraulic Tube Connector-B	72.	919905	Silencer
28B.	OR1417	Of-RING	73.	919901	Mandrel Collector
28C.	8211012	Hydraulic Tube Washer	74.	919906	Muffler Cap
28D.	2181081	Hydraulic Tube Connector-A	75.	612901	Deflector
29.	OR2025	O-RING	76.	612902	PU Tube (OPT.)
30.	922401R	Upper Cover	77.	612904	Multi-Wrench (A)
31.	NN005080B	Nut (4)	78.	918905	Multi-Wrench (B)
32.	922403R	Air Cylinder Body	79.	314755	5mm Hex. Wrench
33.	HC00508020	Set Screw (4)	80.	922901	Oiler
*36.	MS1317	Oil Seal (2)	81.	144905	17x19 Wrench (2)
40.	218501	Plunger Rod	82A.	922704A	2.5x4 PU Hose(Black)
41.	202505	Bumper Ring	82B.	922704B	2.5x4 PU Hose(Orange)
42.	107503	Front Head Disc	82C.	922704C	2.5x4 PU Hose(Orange)
43.	819502	Packing Ring	87.	612705	Nose Piece 5/32"(4.0mm)
44.	107502	Lower Plate		612706	Nose Piece 3/16"(4.8mm)
45.	919211	Valve Case		612708	Nose Piece 1/4"(6.4mm)
*46.	OR0408AS	O-RING (2)	89.	92L2	Air Inlet Assembly
47.	919202A	Valve Stem	90.	1218SK	Service Kit (opt.) (No.02.09.14.14A.15.36.46. 48.48A.49)